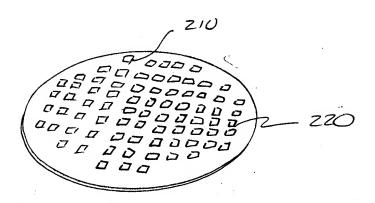


Fiq. 1



F192

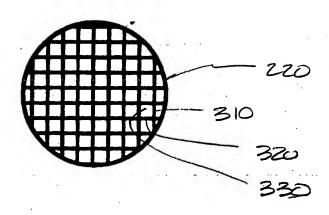
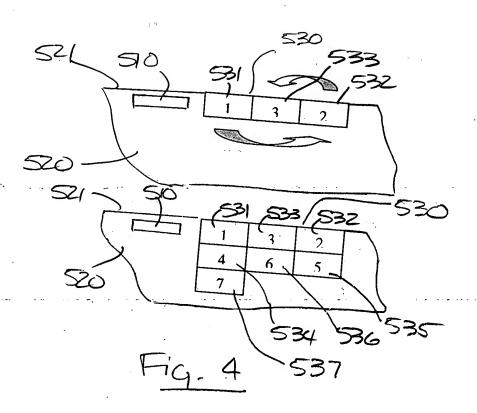
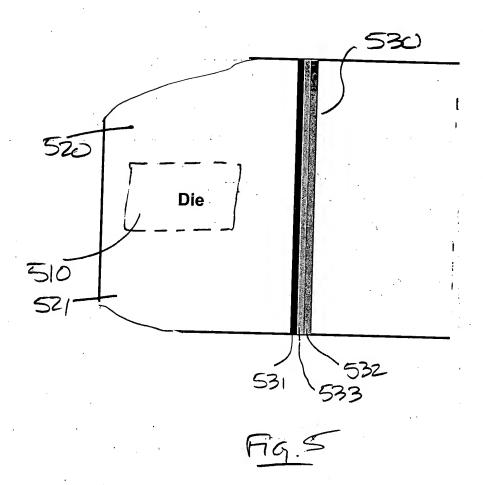


Fig.3





laser scribing a first continuous line

710

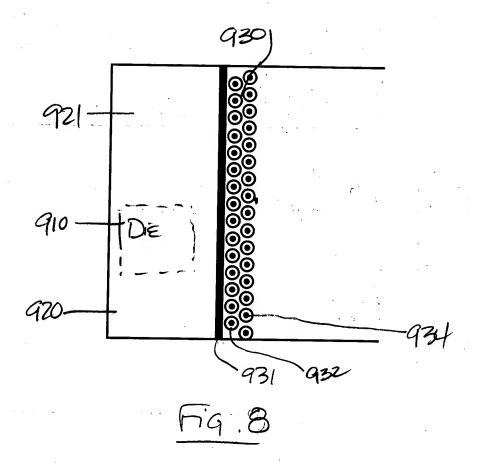
laser scribing a second continuous line spaced apart from the first continuous line

714

laser scribing a third continuous line, the third continuous line positioned between the first continuous line and the second continuous line

Fia. 6

Fig. 7



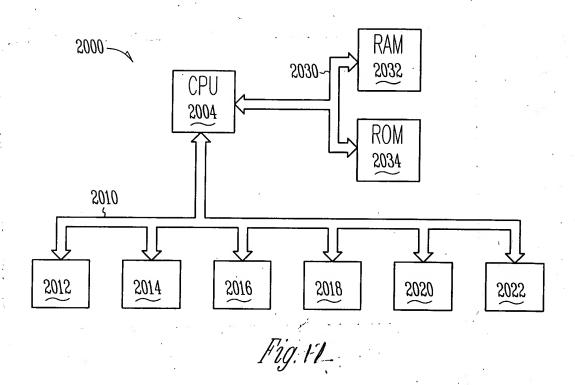
laser scribing a continuous line on each side of the die

1112

laser ablating an area adjacent the laser scribed continuous line on each side of the die, the laser ablations in the area adjacent the laser scribed continuous line on each side of the die being spaced from one another

sawing the laser ablated area adjacent the continuous line

79.10



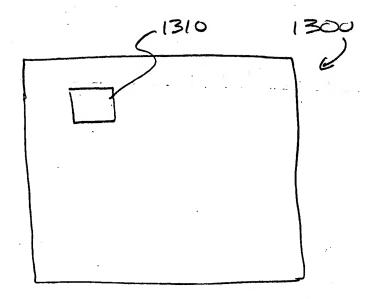


Fig.12